No. 1045 Survey held at Sunderland Date 6 July **18**38 On the BK Flower of Ugie Master A... Annand Tonnage old 350 new 402 When built 1838 **Built at** Sunderland By whom built Luke Crown **Owners** J Bruce & Co. **Port belonging to** *Peterhead* **Destined Voyage** Cape of Good Hope If surveyed Afloat or in Dry Dock building Feet inches Feet inches Feet inches Length aloft 102 6 **Extreme Breadth** 27 Depth of Hold 19 SCANTLINGS OF TIMBER THICKNESS OF PLANK OUTSIDE Inches Inches Inches Inches INSIDE Inches middle Ends 121/2 Keel to Bilge Foot waling **Timber & Space** each 13  $10^{1/2}$ 3 4  $Q^{1/2}$ **Bilge Planks Bilge Planks** Floors Sided 12-13 Moulded 5 4 1st Foothooks 11 9½ **Bilge to Wales** 31/2 - 3 Ceiling in flat 3 2<sup>nd</sup> Ditto 10 8½ Wales 5 Ditto Bilge to Clamp 3 -21/2 3<sup>rd</sup> Ditto 7¼ 9 23/4 Hold Beam Clamps Topsides 4 **Top Timbers** 8 5 Sheer Strakes 31/2 **Deck Beam Ditto** 31/2 9-91/2 9-91/2 6 Plank Sheers 31/2 Ceiling Twixt Decks 21/4 **Deck Beams** No. of 23 Hold Beams Do.Do. 16 12 12 81/2 Water-ways 4-41/2 Hold Beam Shelfs 101/2 16 12 10 31/4 Deck Beam Ditto Keel Upper Deck 4 Kelsons 14 15 SIZE OF BOLTS IN FASTENINGS COPPER Inches COPPER Inches IRON Inches Heel-Knee, and Dead Wood Abaft C.11/4 11/8 Scarphs of Keel C.¾ Bolts thro' the Bilge and foot waling  $C.^{3/4}$ Hold Beam No. 8 1 C.1 **Floor Timber Bolts Butt End Bolts**  $C.^{3/4}$ Deck Beam 7/8 Lower Pintle of the Rudder C.1% 31/4 Kelson ditto Transoms and throats of hooks C.11/8 Same in Iron above the copper C. 1% Arms of hooks TIMBERING. - The space between the Floor Timbers and Lower Foothooks in this Vessel is 1 to 2 Inches. The Space between the Top-Timbers is 3.4 Inches. The Stern, Stern Post, Transoms, Aprons, Knight Heads, Hawse Timbers, are composed of African. English Oak and are amply free from all defects. Her Floors and first Foothooks are composed of are Afr. Eng. Except a few Floor Timber of French Oak Her other Foothooks and Top Timbers of English Oak Her Shifts of the first and second Foothooks are not less than <u>4 to 4/6</u> N.B. When reported by you uless than the prescribed Rule, then state how many. The rest of the Shifts of the Frame are Good Throughout The Frame is well squared from the first Foothook Heads upwards and well free from sap, and thence downwards, the frame is well squared The alternate Frames are <u>all</u> bolted together. The Butts of the Timbers are <u>all</u> close together; their thickness not less than <u>1/4</u> of the enture moulding at that place. The Frame is Also chocked with a Butt at each end of the chock. The Main Kelson is composed of Afr. Oak and the False Kelson of Amer<sup>c</sup>. Oak in ??????? The Scarphs of the Kelsons are not less that <u>9 feet</u> inches <u>?????</u> The Deck and Hold Beams are composed of Afr. and Eng. Oak well squared throughout PLANKING OUTSIDE. - This vessel's Plank from the Keel to the first Foothook Heads is composed of Amer<sup>c</sup>. Elm From the first Foothook Heads to the Light Water Mark of Afr. and Foreign White Oak The Wales and Black-strakes are of Afr. and Eng. Oak The Topsides of Afr. Oak The Sheer-strakes of Afr. Oak Decks, and state of, Yellow Pine The Gunwales of Afr. Oak Waterways of Afr. Oak. The Shifts of the Planking are not less than 5 feet Inches. N.B. If reported less than the prescribed Rule, state whether general or partial, and if partial, in what part of the Ship. The Planking is wrought 3 between

PLANKING INSIDE. – The Clamps are composed of <u>Afr. Oak</u> the stringers of <u>Afr. Oak</u>

 The Bilge Planks of Afr. Eng. & French Oak and the remainder of the Ceiling of Afr. Oak to bilges; part flat of French Oak

 FASTENINGS.- To Hold Beams Iron Staple Lodging Knees; Stringer on top (dowelled) and 15 Iron Hanging Knees each side

 Deck Beams One Wooden Lodging Knee and Iron Hng. Knee; Also 2 waterway dowelled in

 Number of Breashooks Five ??????

 Pointers ?????? One. Crutches Mark abaft and 2 ???? each side

 Butt End Bolts are of Copper in the Bottom, and one Bolt in each Butt End through and clenched

 Bilge and Footwaling is bolted through and clenched

 Gound and Good Throughout

We certify that the preceding is a correct description of the above-named VesselBuilders NameLuke CrownSurveyor's NameJohn Brunton

Her Masts, Yards, &c, are in good condition, and sufficient in size and length

She has SAILS		CABLES, &c		ANCHORS		
No.		Fathoms		Inches	No.	
<u>2</u>	Fore Sails	<u>270</u>	Chain	<u>1 <sup>5</sup>/<sub>16</sub>. 1¾</u>	<u>3</u>	Bower, <u>171/2</u> , <u>161/2</u> , <u>16</u>
<u>2</u>	Fore Top Sails	<u>80</u>	Hempen Stream Cable	<u>91/2</u>	<u>1</u>	Stream, <u>6</u>
<u>2</u>	Fore Topmast Stay Sails	<u>65</u>	Hawser	<u>15/16</u>	<u>2</u>	Kedge, <u>3. 13/4</u>
<u>1</u>	Main Sails	<u>80</u>	Towlines	<u>6</u>	All of proper weight	
<u>2</u>	Main Top Sails	<u>2</u>	Warp <u>80 for 2 100</u>	<u>5. 4 ¼</u>		
And	<u>??????? sails</u>		All of <u>Good</u> Quality			

 Her Standing and Running Rigging is <u>well fitted</u> sufficient in size and <u>Good</u> in quality.

 She has <u>One</u>
 Long Boat and <u>2 other boats</u>

 The present state of the Windlass is <u>Good</u> <u>Capstan</u> Winch Good and Rudder <u>Braces all Good</u>

## **GENERAL REMARKS – STATEMENT AND DATE OF REPAIRS**

Frame of large Scantlings; Generally of well grown and healthy Quality very well wrought and shifted throughout; ????? timber ????? scarphs on Knight Head. Part of Transom ????? but all of large scantling

Quality of planking both outside and inside all sound & good,

very well wrought and shifted and free from sap; Treenails of Eng Oak and Blue Elm Wood Beams, Knees &c are firmly fitted and securely fastened.

The planking and fastening are as good as it is possible to make them.

*Commenced building in August 1837, Launched July 1838, was surveyed as follows 17/11, 18/12, 31/3, 12/4, 14/6, 6/7* 

In this case "All the requisite for 10Yr Ship are complied with" as most Of them for 12 Yr Class (apart the few French Floors). Is she not therefore 11 A1. The same as No. 975.

 If sheathed, Double, or Felted,
 Coppered up to 12 ft aft, 11 ft forward

 And date when last done
 July 1838

 And I am of the opinion this Vessel should be Classed
 11 A1 John Brunton

 The amount of the Fee
 £5 5s
 is received by me
 Jhn Brntn 13/8/38

Committee Minute16th Aug 1838Character AssignedA1 for 10 years